

TESTFLUX #1

Activated Rosin Test Flux for Solderability Testing (with a LBT210)

TESTFLUX #1 is a pure Rosin based , liquid, Halide activated flux for use in testing solderability of Componets and Leads.

It meets the requirement of the following standards in relation to solderability testing

IEC 60068-2-20, IPC/EIA S-STD002, IPC/EIA J-TD 003

Technical Data:

| | |
|---------------------------|-------------------------------|
| Colour | Amber, clear liquid |
| smell | Alcohol |
| Colophonium | 25 % |
| Halide Content | 0.2 % (w/w) on rosin |
| Flash Point | 12°C |
| Auto-ignition Temperature | 460 °C |
| Specific Gravity | 0.843±0.005 g/cm ³ |
| Explosive Limits in Air | LEL 2% v/v UEL 12 % v/v |

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