

## TESTFLUX #2

Activated Rosin Test Flux for Solderability Testing (with a LBT210)

TESTFLUX #2 is a pure Rosin based , liquid, Halide activated flux for use in testing solderability of Componets and Leads.

It meets the requirement of the following standards in relation to solderability testing

IEC 60068-2-20, IPC/EIA J-STD002, IPC/EIA J-STD 003

### Technical Data:

|                           |                               |
|---------------------------|-------------------------------|
| Colour                    | Amber, clear liquid           |
| smell                     | Alcohol                       |
| Colophonium               | 25 %                          |
| Halide Content            | 0.5 % (w/w) on rosin          |
| Flash Point               | 12°C                          |
| Auto-ignition Temperature | 460 °C                        |
| Specific Gravity          | 0.843±0.005 g/cm <sup>3</sup> |
| Explosive Limits in Air   | LEL 2% v/v<br>UEL 12 % v/v    |

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